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**CLAIMS:** 

- 1. An anionic electrodeposition coating composition comprising (a) about from 20 to 70 % by weight of acrylic resin; (b) about from 5 to 40 % by weight of emulsified polymer containing alkoxysilyl groups and produced by a multiple stage emulsion polymerization of unsaturated monomers, wherein about from 5 to 40% by weight of the unsaturated monomers used in the multiple stage emulsion polymerization contain aloxysilyl groups, and the polymerization is carried out in the presence of water and emulsifier; and (c) about from 20 to 60 % by weight of at least one crosslinking agent.
- 2. An anionic electrodeposition coating composition of Claim 1, wherein the acrylic resin has an acid value of about from 5 to 150 mg KOH/g.
- 3. An anionic electrodeposition coating composition of Claims 1 or 2 wherein the acrylic resin has a hydroxy value of about from 5 to 150 mg KOH/g.
- 4. An anionic electrodeposition coating composition of any of Claims 1-3, wherein the alkoxysilyl group-containing emulsified polymer containing alkoxysilyl group containing unsaturated monomer is present in an amount of about from 20 to 90/% by weight based on a total amount of the unsaturated monomers used in the last stage of emulsion polymerization in the multiple stage emulsion polymerization.
- 5. An anionic electrodeposition coating composition of any of Claims 1-4, wherein the alkoxysilyl group-containing emulsified polymer containing the compounds having two or more unsaturated groups in its molecule in the range of about from 5 to 40 % by weight based on a total amount of the unsaturated monomers used in the first stage emulsion polymerization in the multiple stage emulsion polymerization.
- 6. An anionic electrodeposition coating composition of any of Claims 1-5, wherein the crosslinking agent is selected from melamine resin and/or blocked polyisocyanate compound.

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